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## **ABSTRACT**

A print engine/controller (10) to drive an ink drop print head has an interface (22) at which to receive compressed page data, decoders (28,88) to decode respective types of image planes in the received compressed page data, and a halftoner/compositor to (29) composite image plane data, the half-toner/compositor including a dot merger unit (58) taking bits from the respective planes as inputs and a color mask register (61) holding masking bits in number equal to the number of image planes, respective input bits to the dot merger unit being ANDed with respective color mask register bits and the resultant bits Ored together to form an output bit in a channel for which there is an ink at the print head. The respective planes to the dot merger unit may include three contone color planes and a high resolution spot plane, and the color mask register is loaded with bits that are selected to place the high resolution spot plane into any one of the respective color channels at the print head. A fixative channel may be generated from any one or more of the respective planes and selected by what bits are loaded to the color mask register. The respective planes to the dot merger unit (58) may include three contone color planes and a bi-level spot plane and the color mask register (61) may be loaded with bits that are selected to split a K plane into C, M, and Y channels for output to a print head without K.

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